Spicer[®] Axle, Driveshaft, and Electrified Systems

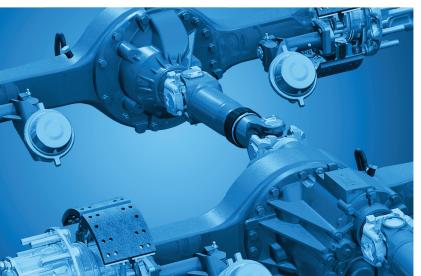






Specifications Guide

2023









Specifications Guide

Drive Axle

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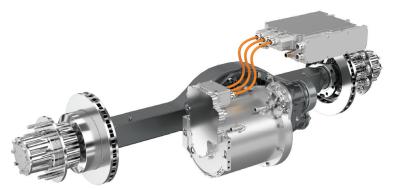
EFFICIENCY THROUGH INNOVATION



Our Innovation Keeps You Moving

Efficiency Through Innovation

As a world leader in drivetrain technology, Dana is focused on keeping your business optimized and running strong. From breakthrough, patented technologies to industry-leading innovations, our commercial-vehicle products increase durability, reliability, and efficiency. See us in action at dana.com/cv.



Reducing Operating Costs to Increase Bottom Lines

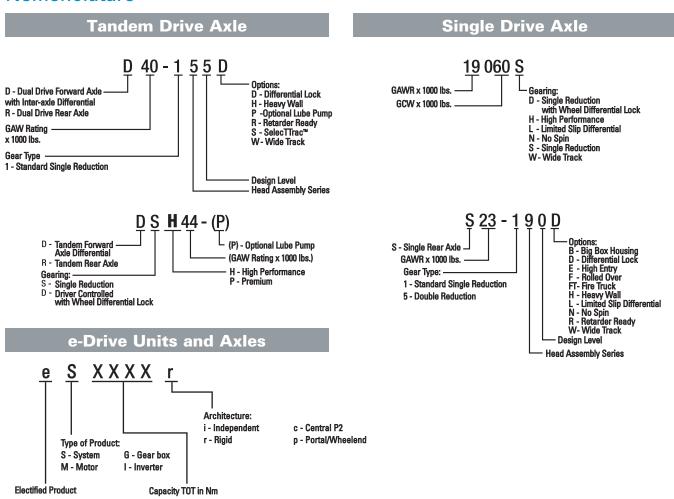
Armed with cutting-edge information and superior under-the-vehicle knowledge, our Dana Nationwide Support Team is committed to helping customers increase efficiencies to increase profits. From supplying the latest information and technical support tools to servicing your drivelines quickly and cost efficiently, you'll be happy we're on your side.





General Information – Heavy- and Medium-Duty

As a world leader in innovative axle technology, Dana provides a full line of the most efficient light-duty, medium-duty, heavy-duty, and specialty rear axle products available for commercial-vehicle applications. Our exclusive combination of patented technologies and designs ensures long service life, reduced maintenance, and more durable axle products.



Nomenclature

Drive Axle Applications – Heavy- and Medium-Duty

Tandom Drivo Aylos

Tandem Dri	ve Axles		Heavy	10		01	Construc	City Den.	Schoon	R	R	Recreation	Intercity Vo	
Model	Description	Max. GAW Ibs. [kg]	ann	Haul	Paing	oil '	struc	rtion	NerN	Bus	Rene	fuse	ional	nach
D40-155/156	AdvanTEK®40	40,000 [18,144]												
DSH40	High Performance-40	40,000 [18,144]												
DSH44	High Performance-44	44,000 [19,958]												
D40-172	Super 40	40,000 [18,144]												
D46-172	Vocational	46,000 [20,865]												
D50-172	Vocational	50,000 [22,680]												
D52-190	Vocational	52,000 [23,587]												
D60-190	Vocational	60,000 [27,216]												

Double Reduction

D46-590P	Helical	46,000 [20,865]						
D52-590P	Helical	52,000 [23,587]						
D60-590P	Helical	60,000 [27,216]						

Tridem

T69-172HP	Heavy-Duty	69,000 [31,298]						
T78-190P	Heavy-Duty	78,000 [35,380]						
T78-590P	Heavy-Duty	78,000 [35,380]						

Drive Axle

Applications – Heavy- and Medium-Duty

Single Drive Ayles

Single Driv	e Axles		Heavy				Construc Construc	City Den.	Schoon	H	- F	Recreative	Intercity US	
Model	Description	Max. GAW Ibs. [kg]	eavy	Haul	enieo	Mining	Istruc	rtion	in ern	Bus	He.	eause	ional	nach
S14-110	Medium-Duty	14,000 [6,350]												
S16-130	Medium-Duty	16,000 [7,257]												
S17-140	Medium-Duty	17,000 [7,711]												
S19-140	Medium-Duty	19,000 [8,618]												
S20-140	Medium-Duty	20,000 (9,072)												
S21-140	Medium-Duty	21,000 (9,525)												
21060S	Medium-Duty	21,000 [9,525]												
22060S	Medium-Duty	22,000 [9,979]												
23060SH	Medium-Duty	23,000 [10,433]												
S21-172	Heavy-Duty	21,000 [9,525]												
S21-175	Heavy-Duty	21,000 [9,525]												
S23-172	Heavy-Duty	23,000 [10,433]												
S23-175	Heavy-Duty	23,000 [10,433]												
S23-190	Heavy-Duty	23,000 [10,433]												
S25-172	Heavy-Duty	25,000 [11,340]												
S25-175	Heavy-Duty	25,000 [11,340]												
S26-190	Heavy-Duty	26,000 [11,793]												
S30-190	Heavy-Duty	30,000 [13,608]												

Double Reduction

S23-590	Heavy-Duty	23,000 [10,433]						
S26-590	Heavy-Duty	26,000 [11,793]						
S30-590	Heavy-Duty	30,000 [13,608]						
S35-590 FT	Heavy-Duty	35,000 [15,876]						

Drive Axle

Heavy-Duty Drive Axle Spicer[®] Single Reduction Single Drive Axles

	Rat	ings			xle Sha	ft	Nominal			Opti	ions															
Axle Model	Max. GAW Ibs. [kg]	Max. GCW HWY Ibs. [kg]	Ratios	Body Diameter in. [mm]	Number of Splines	Spline Diameter in. [mm]	Ring Gear Diameter in. [mm]	Box Section Width in. [mm]	Box Section Height in. [mm]	Wall thickness in. [mm]	Spindle Type	SelecTTrac [™]	Differential Lock	Electromagnetic Retarder	No Spin Differential											
S21-172	21,000 [9,525]	100,000 [45,359]	3.07, 3.21, 3.42, 3.58, 3.73, 3.91, 4.10, 4.30, 4.56, 4.78, 5.25, 5.38, 5.57, 6.14, 6.83				17.3 [440]																			
S21-175	21,000 [9,525]	115,000 [52,000]	1.95, 2.05, 2.16, 2.31, 2.47, 2.64, 2.85, 3.07, 3.42	2.06 [52] 46	2.06		17.9 [455]					Requires 0.5 [12.5] wall thickness														
S21-190	21,000 [9,525]	125,000 [56,699]	3.58, 3.73, 3.91, 4.10, 4.30, 4.56, 4.78, 5.25, 5.38, 5.57, 6.14, 6.83, 7.17, 7.83		18.5 [470]			0.43 [11]																		
S23-172		100,000 [45,359]	3.07, 3.21, 3.42, 3.58, 3.73, 3.91, 4.10, 4.30, 4.56, 4.78, 5.25, 5.38, 5.57, 6.14			17.3 [440]	4.61	5.24																		
S23-175	23,000 [10,433]	115,000 [52,000]	1.95, 2.05, 2.16, 2.31, 2.47, 2.64, 2.85, 3.07, 3.42	2.25 [57]	49	2.35 [60]	17.9 [455]	[117]	5.24 [134]		R	Requires 0.5 [12.5] wall thickness														
S23-190		125,000 [56,699]	3.58, 3.73, 3.91, 4.10, 4.30, 4.56, 4.78, 5.25, 5.38, 5.57, 6.14, 6.83, 7.17, 7.83	2.06 [52]	46		18.5 [470]																			
S25-172	25,000 [11,340]	100,000 [45,359]	3.07, 3.21, 3.42, 3.58, 3.73, 3.91, 4.10, 4.30, 4.56, 4.78, 5.25, 5.38, 5.57, 6.14				17.3 [440]			0.50 [12.5]																
S25-175	25,000 [11,340]	115,000 [52,000]	2.47, 2.64, 2.85, 3.07, 3.42	2.25	49		17.9 [455]																			
S26-190	26,000 [11,793]	125,000	3.42, 3.58, 3.73, 3.91, 4.10,	[57]		18.5	-	18.5	18.5												0.63					
S30-190	30,000 [13,608]	[56,699]	4.30, 4.56, 4.78, 5.25, 5.38, 5.57, 6.14, 6.83, 7.17, 7.83		46		[470]	5.31 [135]	5.91 [150]	[16]																
S35-190FT	35,000 [15,875]	53,000 [24,040]	3.42, 3.58, 3.73, 3.91, 4.10, 4.30, 4.56, 4.78, 5.25, 5.38, 5.57, 6.14	2.24 [57]	46	2.35 [59.6]		5.32 [135]	5.91 [150]	0.63 [16]	W															

Rating is subject to Dana engineering application approval.

Spicer High Entry Single Reduction Single Drive Axles

	Rati	ings		A	xle Sha	ft		A	le Housi	ng			Options	;
Axle Model	Max. GAW Ibs. [kg]	Max. GCW HWY Ibs. [kg]	Ratios	Body Diameter in. [mm]	Number of Splines	Spline Diameter in. [mm]	Nominal Ring Gear Diameter in. [mm]	Box Section Width in. [mm]	Box Section Height in. [mm]	Wall thickness in. [mm]	Spindle Type	Differential Lock	Electromagnetic Retarder	No Spin Differential
S21-172E	21,000 [9,525]		3.07, 3.21, 3.42, 3.58,											
S23-172E	23,000	100,000 [45,359]	3.73, 3.91, 4.10, 4.30, 4.56, 4.78, 5.25, 5.38, 5.57, 6.14, 6.83, 7.17	2.06 [52]			17.7 [450]			0.43 [11]				
S23-190E	[10,433]	125,000 [56,699]	3.42, 3.58, 3.73, 3.91, 4.10, 4.30, 4.56, 4.78, 5.25, 5.38, 5.57, 6.14, 6.83, 7.17, 7.83			2.35 [60]	18.5 [470]	4.61 [117]	5.24 [134]	0.50 [12.5]	R			
S25-172E	25,000 [11,340]	100,000 [45,359]	3.42, 3.58, 3.73, 3.91, 4.10, 4.30, 4.56, 4.78, 5.25, 5.38, 5.57, 6.14, 6.83, 7.17	2.25	46		17.7 [450]							
S26-190E	26,000 [11,793]	125,000	3.42, 3.58, 3.73, 3.91, 4.10, 4.30, 4.56, 4.78,	[57]			18.5							
S30-190E	30,000 [13,608]	[56,699]	5.25, 5.38, 5.57, 6.14, 6.83, 7.17, 7.83				[470]	5.31 [135]	5.91 [150]	0.63 [16]				
S35-190EFT	35,000 [15,875]	53,000 [24,040]	3.42, 3.58, 3.73, 3.91, 4.10, 4.30, 4.56, 4.78, 5.25, 5.38, 5.57, 6.14	2.24 [57]		2.35 [59.6]		5.32 [135]	5.91 [150]	נוטן	W			

Rating is subject to Dana engineering application approval.

Drive Axle

Heavy-Duty Drive Axle

Spicer[®] Single Reduction Tandem Drive Axles

		Rati	ings		A	le Sha		Newing	Ах	le Hous	•	-			Options	
Product	Axle Model	Max. GAW Ibs. [kg]	Max. GCW** Turnpike Ibs. [kg]	Ratios	Body Diameter in. [mm]	Number of Splines	Spline Diameter in. [mm]	Nominal Ring Gear Diameter in. [mm]	Box Section Width in.[mm]	Box Section Height in. [mm]	Wall thickness [mm]	Wheel-end Series	Thickwall Housing	Differential Lock	SelecTTrac™	Pump
EK® 40	D40-155		145,000	2.26, 2.39, 2.47, 2.53, 2.64, 2.79, 2.93				15.75					0.43		Requires 0.43 [11] wall thickness	
AdvanTEK [®] 40	D40-156	40,000	[65,771]	2.93, 3.08, 3.23, 3.36, 3.42, 3.55, 3.70, 3.91				[400]					[11]		Requires 0.43 [11] wall thickness	
High Performance- 40	DSH40	[18,144]	143,000 [64,864]	3.08, 3.25, 3.36, 3.42, 3.55, 3.70, 3.90, 4.11, 4.33, 4.63, 4.88, 5.29, 5.57, 6.17, 6.50	1.88 [48]	41	2.10 [53]	15.7	4.61 [117]	5.24 [134]	0.43 [11]	R				
High Performance- 44	DSH44	44,000 [19,958]	72,000 [32,659] GVW	3.25, 3.36, 3.42, 3.55, 3.70, 3.90, 4.11, 4.33, 4.63, 4.88, 5.29, 5.57, 6.17, 6.50, 7.17				[400]			0.50 [12.5]		STD			

Rating is subject to Dana engineering application approval. ** For 3% max. grade.

Spicer Single Reduction Heavy Tandem and Tridem Drive Axles

	Rat	ings		A	xle Sha	ft	Naminal	Ах	le Housi	•			Opt	ions	
Axle Model	Max. GAW Ibs. [kg]	Max. GCW HWY Ibs. [kg]	Ratios	Body Diameter in. [mm]	Number of Splines	Spline Diameter in. [mm]	Nominal Ring Gear Diameter in. [mm]	Box Section Width in. [mm]	Box Section Height in. [mm]	Wall thickness in. [mm]	Spindle Type	Differential Lock	Pump	Electromagnetic Retarder	No Spin Differential
D40-172	40,000 [18,144]		3.07, 3.21, 3.42, 3.58,				F 17.7			0.43 [11]					
D46-172	46,000 [20,865]	160,000 [72,575]	3.73, 3.91, 4.10, 4.30, 4.56, 4.78, 5.25, 5.38,	2.06 [52]			[440] R 17.3	4.61 [117]	5.24 [134]	0.50 [12.5]	R				
D50-172	50,000 [22,680]		5.57, 6.14, 6.83				[440]				n				
D52-190P	52,000 [23,587]	225,000	3.42, 3.58, 3.73, 3.91, 4.10, 4.30, 4.56, 4.78,	2.25			18.5	5.31	5.91						
D60-190P	60,000 [27,216]	[102,058]	5.25, 5.38, 5.57, 6.14, 6.83, 7.17, 7.83	[57]	46	2.35 [60]	[470]	[135]	[150]		W				
T69-172HP*	69,000 [31,298]	160,000 [72,575]	3.07, 3.21, 3.42, 3.58, 3.73, 3.91, 4.10, 4.30, 4.56, 4.78, 5.25, 5.38, 5.57, 6.14	2.06 [52]			F 17.7 [440] R 17.3 [440]	4.61 [117]	5.24 [134]	0.63 [16]	5		STD		
T78-190P*	78,000 [35,380]	240,000 [108,862]	3.42, 3.58, 3.73, 3.91, 4.10, 4.30, 4.56, 4.78, 5.25, 5.38, 5.57, 6.14, 6.83, 7.17, 7.83	2.25 [57]			18.5 [470]	5.31 [135]	5.91 [150]		R				

Rating is subject to Dana engineering application approval. * Tridem axle configuration.

Drive Axle Heavy-Duty Drive Axle

Spicer® Double Reduction Single Drive Axles

	Rati	ings		A	kle Sha	ft	Newsie	Ax	de Hous	sing		Opti	ions
Axle Model	Max. GAW Ibs. [kg]	Max. GCW HWY Ibs. [kg]	Ratios	Body Diameter in. [mm]	Number of Splines	Spline Diameter in. [mm]	Nominal Ring Gear Diameter in. [mm]	Box Section Width	Box Section Height	Wall thickness	Spindle Type	Electromagnetic Retarder	Differential Lock
S23-590	23,000 [10,433]		4.75, 4.99, 5.19, 5.44,					4.61	5.24	0.50 [12.5]			
S26-590	26,000 [11,793]	125,000 [56,699]	5.70, 5.98, 6.34, 6.65, 7.30, 7.48, 7.75, 8.55,	2.25 [57]		2.35 [60]	18.5 [470]	[117]	[134]	0.63			
S30-590	30,000 [13,608]		9.51, 9.97, 10.90		46			5.31 [135]	5.91 [150]	[16]			
S35-590FT	35,000 [15,875]	58,000 [26,308]	4.75, 4.99, 5.19, 5.44, 5.70, 5.98, 6.34, 6.65	2.24 [57]		2.35 [59.6]		[139]	[171]	0.87 [22]	W		

Rating is subject to Dana engineering application approval.

Spicer Double Reduction Tandem and Tridem Drive Axles

	Rati	ings		A	xle Sha	ft	Nominal	Ах	le Housi	ing		Op	otions
Axle Model	Max. GAW Ibs. [kg]	Max. GCW HWY Ibs. [kg]	Ratios	Body Diameter in. [mm]	Number of Splines	Spline Diameter in. [mm]	Ring Gear Diameter in. [mm]	Box Section Width	Box Section Height	Wall thickness	Spindle Type	Pump	Differential Lock
D46-590HP	46,000 [20,865]							4.61 [117]	5.24 [134]		R		
D52-590P	52,000 [23,587]		4.75, 4.99, 5.19,					5.31	5.91	0.63 [16]	ň		
D60-590P	60,000 [27,216]	240,000 [108,862]	5.44, 5.70, 5.98, 6.34, 6.65, 7.30, 7.48, 7.75, 8.55,	2.25 [57]	46	2.35 [60]	18.5 [470]	[135]	[150]			STD	
	70,000 [31,751]		9.51, 9.97, 10.90					5.63 [143]	6.73 [171]	0.87 [22]	w		
T78-590P*	78,000 [35,380]							5.31 [135]	5.91 [150]	0.63 [16]			

Rating is subject to Dana engineering application approval. * Tridem axle configuration.

Drive Axle Medium-Duty Drive Axle

Spicer[®] Single Reduction Single Drive Axles

	Rati	ings		A	kle Sha	ft		Ах	le Housi	ng			Opt	ions	
Axle Model	Max. GAW Ibs. [kg]	Max. GCW HWY Ibs. [kg]	Ratios	Body Diameter in. [mm]	Number of Splines	Spline Diameter in. [mm]	Nominal Ring Gear Diameter in. [mm]	Box Section Width in. [mm]	Box Section Height in. [mm]	Wall thickness in. [mm]	Spindle Type	Differential Lock	Parking Brake	Trac-Lok	No Spin Differential
S14-110*	14,000 [6,350]	35,000 [15,876]	3.07, 3.31, 3.58, 3.73, 3.91, 4.10, 4.30, 4.44,	1.57 [40]	34	1.75 [44]	11.8 [300]	4.25	4.25	0.39	Varies				
S16-130*	16,000 [7,257]	40,000 [18,144]	4.56, 4.78, 4.88, 5.13, 5.38, 5.57, 5.86, 6.14, 6.50	1.61 [41]	36	1.89 [48]	12.2 [310]	[108]	[108]	[9.5]	by OEM				
S17-140*	17,000 [7,711]														
S19-140*	19,000 [8,618]	50,000	3.31, 3.36, 3.42, 3.58, 3.73, 3.91, 4.10, 4.30,	1.81	39	2.00	13.4	4.61	5.24	0.39 [9.5]	L				
S20-140*	20,000 [9,071]	[22,680]	4.56, 4.88, 5.29, 5.57, 6.14, 6.50	[46]	39	[51]	[340]	[117]	[134]						
S21-140*	21,000 [9,525]									0.43 [11]	R				
21060S ◊	21,000 [9,525]									0.43	Р				
22060S 🛇	22,000 [9,979]	60,000 [27,216]	3.36, 3.55, 3.70, 3.90, 4.11, 4.33, 4.63, 4.88, 5.29, 5.57, 6.17, 6.50,	1.88 [48]	41	2.10 [53]	15.4 [391]	4.61 [117]	5.24 [134]	[11]	R				
23060SH ◊	23,000 [10,433]	[,0]	7.17	[]		[:0]	[-31]		[]	0.50 [12.5]	R				

Rating is subject to Dana engineering application approval. * GenTech[™] gearing is standard for this model. \diamond Optional GenTech[™] gearing for coach and bus applications available on this model.

Drive Axle e-Drive Units & Axles

Application	Model	Max. GVW Ibs. [kg]	Max. GAWR Ibs. [kg]	Max. Speed mph [kph]	Peak Power kW	Max. Output Torque Nm
Light Commercial Vehicle	eS4500i	4,189 [1,900]	2,646 [1,200]	14,000 rpm	180	4,500
Light Commercial Vehicle, Mini Bus	eS5700r	16,535 [7,500]	7,716 [3,500]	43 [69]	130	5,700
Medium-Duty Truck, Medium Bus	eS9000r	23,500 [10,659]	15,500 [7,030]	75 [120]	237	9,000

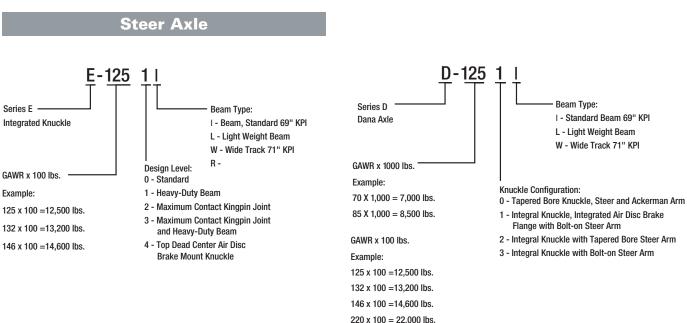
Drive Axle Lubrication Intervals – Heavy- and Medium-Duty

Spicer [®] Drive Axle	Lubrication Interva	ls		
Synthetic or Mineral	Lubricant	SAE	Linehaul	On/Off-Hwy
Synthetic	SHAES-256	75W-90 FE 75W-90 XFE 75W-90 XFE 75W-85	500,000 mi (800,000 km) or 5 years (whichever comes first)	120,000 mi (193,000 km) or 1 year (whichever comes first)
Mineral Base	MIL-L-2105E/J02360, API GL-5 Gear oil, MIL-PRF-2105E	75W, 75W-90, 75W-140, 80W-90, 85W-140	120,000 mi (193,000 km) or 1 year (whichever comes first)	60,000 mi (96,500 km) or 1 year (whichever comes first)



General Information – Heavy- and Medium-Duty

At Dana, our world-class innovations offer the highest efficiencies in a full line of medium-duty, heavy-duty, and specialty axle products for all commercial-vehicle applications. As a world leader in front axle technology, we provide our customers with the most versatile, durable, and reliable steer axles on the market.



Nomenclature

Steer Axle Applications – Heavy- and Medium-Duty

Steer Axles		F	Heavy	5			Construc Construc	City De	Schou	R	R	Recreation	
Model	Description	Max. GAW Ibs. [kg]	any	Haul	nging	mining	struc struc	rtion	housern	Bus	Re.	-fuse	ional
D-700 - D-850	Medium-Duty	8,500 [3,856]											
E-1002 – E-1252	Linehaul	12,500 [5,670]											
E-1203, E-1322, E-1462	Linehaul/Severe Service	14,600 [6,622]											
D-1001 - D-1461	Linehaul/Severe Service	14,600 [6,622]											
D-2000F, D-2200F	Severe Service	22,800 [10,342]											

BLUE AREAS INDICATE AVAILABILITY.

Steer Axle

Heavy- and Medium-Duty

Spicer[®] Integral Arm Steer Axles

Nominal Load		Light-	Beam Width**	Ве	am Drop in. [m	im]	- LMS [™] Hub	Bearing Cone
Rating Ibs. [kg]	Model	Weight Beam	(KPI) in. [mm]	3.5 [89]	3.74 [95]	5.0 [127]	Option	Inner / Outer*
	E-1002l		69.0 [1753]					
10,000 [4,536]	E-1002W		71.0 [1803]					
	E-1002VV		71.5 [1816]					
	E-1252l		69.0 [1753]					
12,500 [5,670]	E-1252W		71.0 [1803]					
	E-1202VV		71.5 [1816]					HM212049/
	E-1322I		69.0 [1753]					3782
13,200 [5,987]	E-1322W		71.0 [1803]					
	E-13ZZVV		71.5 [1816]					
	E-1462I		69.0 [1753]					
14,600 [6,622]	E-1462W		71.0 [1803]					
	E-1402VV		71.5 [1816]					
	D-1001l		69.0 [1753]					
10,000 [4,536]	D-1001W		71.0 [1803]					
	D-1001VV		71.5 [1816]					
	D-12511		69.0 [1753]					
12,500 [5,670]	D-1251W		71.0 [1803]					
	D-1231VV		71.5 [1816]					HM212049/
	D-13211		69.0 [1753]					3782
13,200 [5,987]	D 1221\A/		71.0 [1803]					
	D-1321W		71.5 [1816]					
	D-1461I		69.0 [1753]					
14,600 [6,622]	D-1461W		71.0 [1803]					
	D-1401VV		71.5 [1816]					

* Standard bearing numbers shown. Does not apply with LMS hub. ** "W" version models provide additional turning angle. Beam width dimension contingent on vehicle manufacturer.

Spicer Conventional Arm Steer Axles

Nominal Load		Beam Width	Bea	m Drop in. [mi	n]	LMS [™] Hub	Bearing Cone
Rating lbs. [kg]	Model	(KPI) in. [mm]	3.5 [89]	3.74 [95]	5.0 [127]	Option	Inner/Outer
7,000 [3,175]	D-700F	71.0 [1803]					11.40070.404.4
8,000 [3,629]	D-800F	71.0 [1803]				N/A	JM207049A/ 25877
8,500 [3,856]	D-850F	71.0 [1803]]	23077
20,000 [9,072]	D-2000F	68.0 [1727]					
20,000 [9,072]	D-2000W	70.66 [1795]			5.24 [133]		6461A/
22 000 [10 242]	D-2200F	68.0 [1727]				N/A	555S
22,800 [10,342]	D-2200W	70.66 [1795]			5.24 [133]		

Steer Axle

Lubrication Intervals – Heavy- and Medium-Duty

Spicer [®] Steer Axle Lubri	cation Intervals	
Application	Vocation Description	Lubrication Interval King Pin Bushing/Tie Rod End
Linehaul On-highway or turnpike, linehaul and general freight	Long distance transport of various types of freight in high mileage operation (min 60,000 miles or 96,000 km/year)	50,000 miles / 80,000 km
Medium-Duty Ambulance, fire, city delivery, school bus, motor home, transit	Medium-duty lower mileage operation, less than 60,000 miles or 96,000 km/year – 100% of operation on road surfaces of concrete, asphalt and maintained gravel	30,000 miles / 48,000 km
On / Off Highway Construction, yard spotters, refuse	Medium & heavy-duty low-mileage operation, less than 30,000 miles or 48,000 km/year with 50% or less off-road operation	10,000 miles / 16,000 km
Off Highway Construction, logging, oil field, heavy haul	Heavy-duty low-mileage operation, less than 30,000 miles or 48,000 km/year with 50% - 80% off-road operation	5,000 miles / 8,000 km or 100 hrs.
Severe Service Mining, construction, logging, oil field, heavy haul	Severe-duty operation	50 hrs.

Notes:

1. The above lube intervals are for general guidance and may need to be adjusted. More severe applications/occurrences will require more frequent lubrication.

2. Do not mix with sodium-based grease.

3. #1 grade is used for extra cold environments.

We recommend genuine Spicer[®] lubricants.



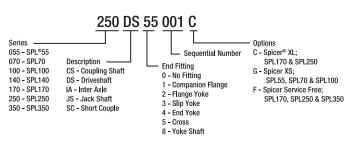
General Information – Heavy- and Medium-Duty

At Dana, we offer a complete line of light-duty, medium-duty, heavy-duty, and specialty driveshaft products for every commercial-vehicle application. As a world leader in driveshaft technology, our innovative, industry-leading products provide the most efficient, reliable, and durable performance on the road.

- Robust, patented driveshaft technologies
- High-Power Density[™] (HPD[™]) provides more strength
- Lighter weight than competitive products
- Service-free designs available for reduced maintenance

Nomenclature

Driveshaft





High Torque, Low RPM Applications

Handling heavy loads over the long haul has never been easier or more efficient, thanks to Dana's Spicer Life[®] Series driveshafts. Now enhanced to offer even greater torque, durability, and savings, SPL[®] products offer 70 percent more power density than their nearest competitor and a 40 percent increase in bearing life. No other U-joint meets the needs of high-efficiency truck applications better than the SPL U-joint. This product is now available with a service-free option for even greater savings.

Spicer Life® Series Operating Parameters

Series	Max. Momentary Joint Angle	Standa	rd Slip	Rotating of Univer		Rotating Diameter of End Yok		
SPL140	25°	110 mm	4.33 in	160 mm	6.30 in	174 mm	6.22 in	
SPL170	25		4.33 111					
SPL170 I/A	45°	150 mm 5.91 in		185 mm	7.28 in			
SPL250					7.20 111	193 mm	7.00 :	
SPL250HD	25°	110 mm 4.33 in				193 mm	7.60 in	
SPL250 Lite HT				193 mm	7.62 in]		
SPL250 I/A	45°	150 mm	5.91 in	185 mm	7.28 in]		
SPL350								
SPL350HD	250	110	4.00 :	200	0.11 :	210	0.00 :	
SPL350 Lite	25°	110 mm	4.33 in	206 mm	8.11 in	219 mm	8.62 in	
SPL350 Lite HT								

Tubing Sizes for Spicer Life® Series

Series	Torque	Rating	Tubin	~ OD	Wall Thickness		
Series	(lbs. ft.)	Nm	nidu i	gob	wall in	ICKNESS	
SPL140	10,326	14,000	107 mm	4.21 in	3.5 mm	.138 in	
SPL140HD	11,063	15,000	110 mm	4.33 in	5 mm	.197 in	
SPL170	12,539	17,000	126 mm	4.96 in	3 mm	.118 in	
SPL170HD	14,751	20,000	128.5 mm	5.06 in	4.25 mm	.167 in	
SPL170 I/A	11,063	15,000	116.7 mm	4.59 in	4.57 mm	.180 in	
SPL250	16,595	22,500	128.5 mm	5.06 in	4.25 mm	.167 in	
SPL250HD	10,400	05.000	130 mm	5.12 in	5 mm	.197 in	
SPL250 Lite HT	- 18,439	25,000	118.6 mm	4.67 in	5.2 mm	.205 in	
SPL250 I/A	15,489	21,000	128.5 mm	5.06 in	4.25 mm	.167 in	
SPL350	22,127	30,000	138.5 mm	5.45 in	4.25 mm	.167 in	
SPL350HD	25,815	35,000	140 mm	5.51 in	5 mm	.197 in	
SPL350 Lite HT	22,127	30,000	120.2 mm	4.73 in	6 mm	.236 in	

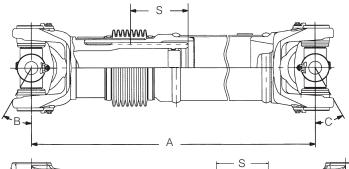
Journal Cross and Bearing Kits

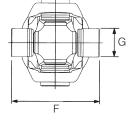
Series	U-Joint Kit for Quick Disconnect™ End Yoke
SPL140	SPL140X
SPL140SF	SPL140SFX
SPL170	SPL170-4X
SPL170SF	SPL170-SF4X
SPL250	SPL250-3X
SPL250SF	SPL250-SF3X
SPL350	SPL350X
SPL350SF	SPL350SFX

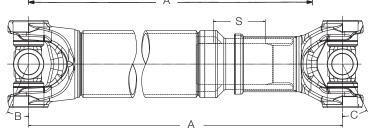
Driveshaft Spicer Life[®] Series – Heavy-Duty

Slip Between Center Driveshaft

Driveshaft Assembly Part Number	Colla Center	n Length psed line to	s	lip Join	t End	Ti		U-Joint Span		Bearing Cup Diameter			
	Cre	line of oss A"	Sli "S		Maximum	Tube	Size	Maximum		F"		G"	
	mm	in	mm	in	Angle "B"	mm	in	Angle "C"	mm	in	mm	in	
SPL140 140DS55007 140DS55007F	420	10.00	110	4.00	259	107.0 x 3.5	4.21 x .138	25%	120	E 40	40	1.02	
SPL140HD 140DS55001 140DS55001F	430	16.93	110	4.33	25°	110.0 x 5.0	4.33 x .197	- 25°	139	5.46	49	1.93	
SPL170 170DS55001C 170DS55001F		17.04	110	4.00	050	126.0 x 3.0	4.96 x .118	050					
SPL170HD 170DS5502C 170DS5502F	440	17.34	110	4.33	25°	128.5 x 4.25	5.06 x .167	- 25°	164	6.46	55	2.16	
SPL170I/A 170IA55010C 170IA55010F	528.6	20.81	150	5.91	45°	116.7 x 4.57	4.59 x .180	45°					
SPL250 250DS55002C 250DS55002F	450.0	17 70	110	4.00	25°	128.5 x 4.25	5.06 x .167	25°	100	6.40		0.07	
SPL250HD 250DS5503C 250DS5503F	450.3	17.73	110	4.33	25°	130.0 x 5.0	5.12 x .197	25°	163	6.42	60	2.37	
SPL250 I/A 250IA55001C 250IA55001F	507.7	19.99	150	5.91	45°	128.5 x 4.25	5.06 x .167	45°	163	6.42	60	2.37	
SPL350 350DS55001 350DS55001F						140 x 5.0	5.51 x .197						
SPL350 HD 350DS55002 350DS55002F	468	18.43	110	4.33	25°	138.5 x 4.25	5.45 x .167	- 25°	172	6.77	65	2.56	
SPL350 Lite HT 350DS55004 350DS55004F	465.8	18.34	110	4.33	25°	120.2 x 6 4.73 x .236		25°					



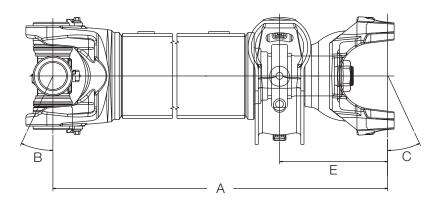


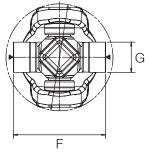


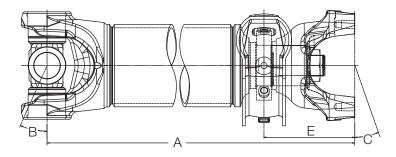
Driveshaft Spicer Life[®] Series – Heavy-Duty

Fixed Yoke Coupling Shaft Assembly with Center Bearing

Coupling Shaft Assembly Part Number	Minimun Centerline to Cente End	e of Cross erline of Yoke	Maximum Angle "B"			Centerline of Bearing to Centerline of End Yoke "E"		g to ne of Maximum oke Angle		U-Joint Span "F"		ring Ip leter i"
	mm	in		mm	in	mm	in		mm	in	mm	in
SPL140 140CS54025 140CS54025F	350	13.79	25°	107.0 x 3.5	4.33 x .138	152	5.98	25°	139	5.46	49	1.93
SPL140HD 140CS54013 140CS54013F	330	13.73	23	110.0 x 5.0	4.33 x .197	154	6.08	23	155	5.40	40	1.00
SPL170 170CS54018C 170CS54018F	368	14.50	25°	126.0 x 3.0	4.96 x .118	160	6.30	250	164	6.46	55	2.17
SPL170HD 170CS5405C 170CS5405F	300	14.00	20	128.5 x 4.25	5.06 x .167	100	0.30	25°	104	0.40	55	2.17
SPL250 250CS54002C 250CS54002F	382	15.05	25°	128.5 x 4.25	5.06 x .167	164	6.46	25°	163	6.42	60	2.37
SPL250HD 250CS5403C 250CS5403F	302	15.05	20	130.0 x 5.0	5.12 x .197	104	0.40	25	103	0.42	00	2.37
SPL350 350CS54001 350CS54001F	271.0	14 61	25°	138.5 x 4.25	5.51 x .197	156.2	6.15	15°	172	6.77	65	2.56
SPL350HD 350CS54002 350CS54002F	3/1.2	371.2 14.61	20-	140.0 x 5.0	5.45 x .167	100.2	0.10	10-	172	0.77	CO	2.30





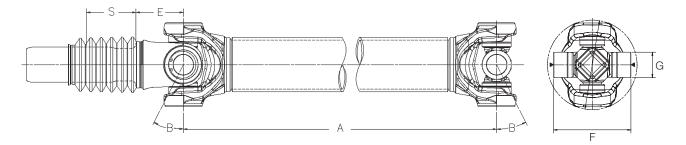


Spicer Life° Series – Heavy-Duty – SPL® Lite Series

Outboard Slip Driveshaft

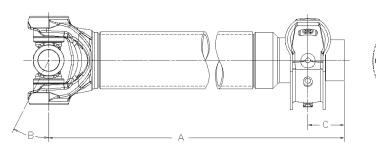
Driveshaft Assembly Part Number	sembly Centerline of		Maximum Angle "B"	n Tube Size		Slip "S"		Centerline of Cross to Shoulder of Yoke Shaft "E"		U-Joint Span "F"		Bearing Cup Diameter "G"	
	mm	in	_	mm	in	mm	in	mm	in	mm	in	mm	in
SPL250 Lite HT 250DS85001 250DS85001F	286	11.26	259	118.6 x 5.2	4.67 x .205	110	4.00	101.3	3.99	163	6.42	60	2.37
SPL350 Lite HT 350DS85002 350DS85002F	290.5	11.44	25°	120.2 x 6.0	4.73 x .236	110	4.33	105	4.13	172	6.77	65	2.56

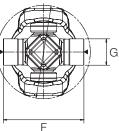
For additional configurations, contact Spicer Driveshaft Engineering for specific application information.



Outboard Slip Coupling Shaft Assembly with Center Bearing

Coupling Shaft Assembly Part Number	Centerline to End	Minimum Length Centerline of Cross to End of Shaft "A"		Tube Size		Centerline of Center Bearing to End of Sleeve "C"		U-Je Sp "I	an	Bearing Cup Diameter "G"		
	mm	in	"B"	mm	in	mm	in	mm	in	mm	in	
SPL250 Lite HT 250CS50001 250CS50001F	364.5	14.35	259	118.6 x 5.2	4.67 x .205	70 F	76.5 2.01	163	6.42	60	2.37	
SPL350 Lite HT 350CS50002 350CS50002F	366.5	14.4	25°	120.2 x 6.0	4.73 x .236	76.5	3.01	172	6.77	65	2.56	





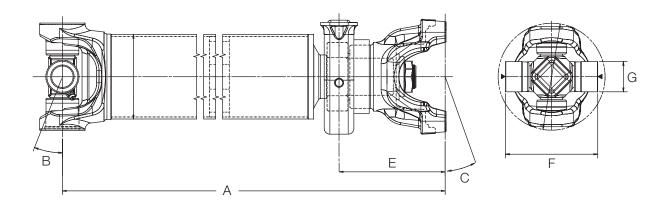
Driveshaft Spicer Life[®] Series – Medium-Duty

Medium-Duty Service Kits

Driveshaft Series	U-Joint Kit	Kit Type
SPL55	SPL55-1X	Re-Lube
SPL55XS	SPL55X	Pre-Lube
SPL70	SPL70-1X	Re-Lube
SPL70XS	SPL70X	Pre-Lube
SPL100	SPL100-1X	Re-Lube
SPL100XS	SPL100X	Pre-Lube

Fixed Yoke Coupling Shaft

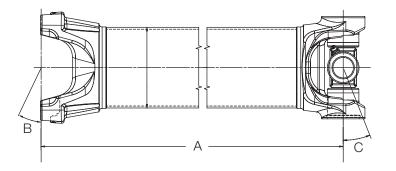
Coupling Shaft Assembly Part Number	Shaft Centerline to Assembly Centerline of Part of Cross		Maximum Angle "B"		Size	Centerline of Bearing to Centerline of End Yoke "E"		ing to rline of Maximum Yoke Angle		oint an "	Bearing Cup Diameter "G"	
	mm	in	-	mm	in	mm	in		mm	in	mm	in
SPL55 055CS54002	233	9.17	22°	88.9 x 2.11	3.50 x .083	112	4.39	22°	106	4.19	35	1.37
SPL55XS 055CS54002G	233	5.17	22	00.3 X 2.11	3.30 X .063	112	4.35	22	100	4.13	30	1.57
SPL70 070CS54003	249	9.80	26°	88.9 x 2.41	3.50 x .095	120	4.71	22.5°	126	4.96	35	1.37
SPL70XS 070CS54003G	243	5.00	20	00.3 X 2.41	3.30 X .035	120	4.71	22.5	120	4.50	30	1.37
SPL100 100CS54001	289	11.39	25°	101.6 x 2.41	4.00 x .095	115	4.52	13.5°	126	4.96	41	1.63
SPL100XS 100CS54001G	209	11.59	20	101.0 X 2.41	4.00 X .095	115	4.32	13.5	120	4.90	41	1.03

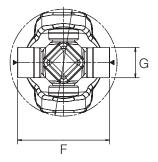


Driveshaft Spicer Life[®] Series – Medium-Duty

Driveshaft

Driveshaft Assembly Part Number	sembly Centerline of rt Cross to mber "A"		Maximum Angle "B"	Tube	Angle "C"		gle "F"			Bearing Cup Diameter "G"		
	mm	in		mm in			mm	in	mm	in		
SPL55 055DS05002	160	6.28	25°	88.9 x 2.11	3.50 x .083	22°	106	4.19	35	1.37		
SPL55XS 055DS05002G	100	0.20	20	00.9 X 2.11	3.30 X .063	22	100	4.19	30	1.37		
SPL70 070DS05002	168	6.62	25°	00.0 × 0.41	3.50 x .095	26°	126	4.96	35	1.37		
SPL70XS 070DS05002G	100	0.02	20	88.9 x 2.41	3.30 X .095	20	120	4.90	30	1.37		
SPL100 100DS05001	206	8.00	22.59	101 0	4.00 × 00F	14 59	106	4.06	41	1.62		
SPL100XS 100DS05001G	206	8.00	23.5°	101.6 x 2.41	4.00 x .095	14.5°	126	4.96	41	1.63		

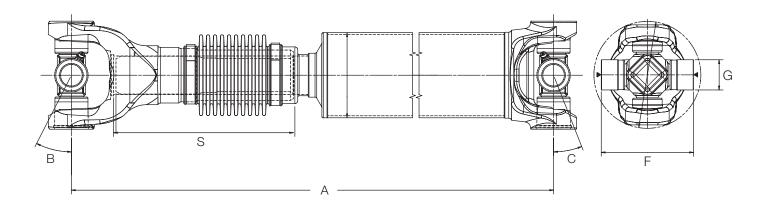




Spicer Life[®] Series – Medium-Duty

Slip Between Center Driveshaft

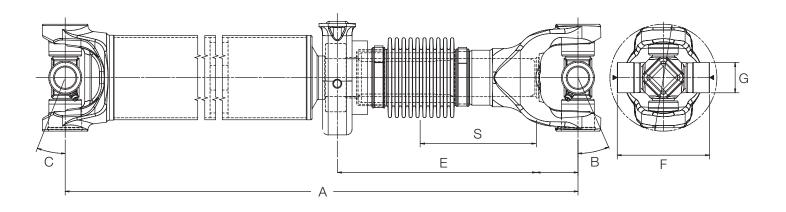
Driveshaft		n Length psed	S	lip Join	t End	Т	ight Joint End						
Assembly Part Number	Center Center Cro	line to line of	Slip "S"		Maximum Angle "B"	Tube Size		Maximum Angle "C"	U-Joint Span "F"		Bearing Cup Diameter "G"		
	mm	in	mm	in	-	mm in			mm	in	mm	in	
SPL55 055DS55005	256	14.00	110	4.33	27°	88.9 x 2.11	3.50 x .083	22°	106	4.19	35	1.37	
SPL55XS 055DS55005G	356 14.00		110	4.33	21	00.9 X 2.11	3.30 X .063	22	100	4.19	30	1.57	
SPL70 070DS55006	366	14.41	110	4.33	25°	88.9 x 2.41	3.50 x .095	26°	126	4.96	35	1.37	
SPL70XS 070DS55006G	300	14.41	110	4.33	20	00.9 X 2.41	3.30 X .095	20	120	4.90	30	1.37	
SPL100 100DS55002	421 16.58		110 100		25°	101.6 x 2.41	4.00 x .095	25°	126	4.96	41	1.63	
SPL100XS 100DS55002G	421	10.00	110	4.33	20	101.0 X 2.41	4.00 X .095	20	120	4.90	41	1.05	



Spicer Life[®] Series – Medium-Duty

Outboard Slip Coupling Shaft

Driveshaft	Minimun	n Lenath	Slip	Joint E	ind			Tight Joint	End						
Assembly Part Number	Collapsed Centerline to Centerline of Cross "A"		Slip "S"		Max. Angle "B"	Angle Collopad		Tube Size		Size Max. Angle "C"		U-Joint Span "F"		Bearing Cup Diameter "G"	
	mm	in	mm	in		mm	in	mm	in		mm	in	mm	in	
SPL55 055CS55002	375	14.77	110	4.33	22°	254	9.84	88.9 x 2.11	3.50 x .083	22°	106	4.19	35	1.37	
SPL55XS 055CS55002G	375	14.77	110	4.33	22	204	9.04	88.9 X 2.11	3.30 X .063	22	100	4.19	30	1.37	
SPL70 070CS55002	390	15.34	110	4.33	26°	260	10.25	88.9 x 2.41	3.50 x .095	26°	126	4.96	35	1.37	
SPL70XS 070CS55002G	390	10.04	110	4.00	20	200	10.25	00.5 X 2.41	5.50 X .055	20	120	4.30	30	1.57	
SPL100 100CS55001	449	17.66	110	4.33	25°	273	10.75	101.6 x 2.41	4.00 x .095	25°	126	4.96	41	1.63	
SPL100XS 100CS55001G	443	17.00	110	4.00	20	213	10.75	101.0 X 2.41	4.00 X .095	20	120	4.90	41	1.03	



Lubrication Intervals – Heavy- and Medium-Duty

Spicer [®] Driveshaft Lubr	ication Interva	ls*		
Series	City	On-Hwy	Linehaul	On/Off-Hwy
Spicer[®] 10 Series [™] (1480 thru 1810 and SPL90) Slip members also require lubrication.	8,000 mi (12,800 km) or 3 months (whichever comes first)	15,000 mi (24,000 km) or 3 months (whichever comes first)	15,000 mi (24,000 km) or 3 months (whichever comes first)	8,000 mi (12,800 km) or 3 months (whichever comes first)
Spicer Life [®] Series – Medium-Duty (SPL55, 70 and 100) Slip members are booted and permanently lubricated.	25,000 mi (40,000 km) or 6 months (whichever comes first)	25,000 mi (40,000 km) or 6 months (whichever comes first)	25,000 mi (40,000 km) or 6 months (whichever comes first)	25,000 mi (40,000 km) or 6 months (whichever comes first)
Spicer Life [®] Series – Medium-Duty (SPL140) Standard Spicer Life [®] Series U-joint. Slip members are booted and permanently lubricated.	25,000 mi (40,000 km) or 6 months (whichever comes first)	100,000 mi (160,000 km) or 6 months (whichever comes first)	100,000 mi (160,000 km) or 6 months (whichever comes first)	25,000 mi (40,000 km) or 6 months (whichever comes first)
Spicer Life First Lubrica	ation Cycle*			
Spicer Life – Heavy-Duty (SPL170, 250 and 350) Extended lubrication U-joints. After initial miles (kilometers) or time is reached, the joints must be relubricated. Slip members are booted and permanently lubricated.	100,000 mi (160,000 km) or 1 year (whichever comes first)	350,000 mi (560,000 km) or 3 years (whichever comes first)	350,000 mi (560,000 km) or 3 years (whichever comes first)	100,000 mi (160,000 km) or 1 year (whichever comes first)
Spicer Life Relubricatio	n Cycle*			
Spicer Life – Heavy-Duty (SPL170, 250 and 350) Extended lubrication U-joints. Once greased, this relubrication interval must be followed. Slip members are booted and permanently lubricated.	25,000 mi (40,000 km) or 6 months (whichever comes first)	100,000 mi (160,000 km) or 6 months (whichever comes first)	100,000 mi (160,000 km) or 6 months (whichever comes first)	25,000 mi (40,000 km) or 6 months (whichever comes first)

*We require relubrication with lithium-based grease meeting NLGI Grade 2 specifications as well as ASTM D4950 "LB" specifications.



For premium results, use a synthetic lubricant like Spicer® Ultra-Premium Grease.

NOTE: We recommend that all driveshafts be inspected for wear and damage every time the vehicle is serviced. This includes any scheduled and/or unscheduled maintenance that occurs within the driveshaft lube intervals.

City is defined as all applications that require a minimum of 90% of operation time within the city limits.

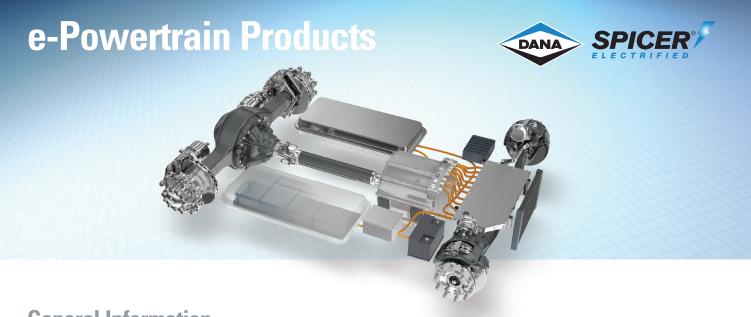
On-Highway is defined as all applications requiring less than 10% of operating time on gravel dirt or unpaved roads.

Linehaul is defined as 100% of operation time on smooth concrete or asphalt.

On/Off-Highway is defined as all applications operating primarily on paved roads, but requiring more than 10% of operating time on gravel, dirt, or

unpaved roads.

We recommend genuine Spicer[®] lubricants.



General Information

Supported by a legacy of innovation in conventional drivetrains, Dana has the electrified system solutions to meet any OEM's needs wherever they are in their electrification development.

Dana TM4[®] SUMO





Applications

- City buses
- Delivery trucks
- Tow tractors
- Mining
- Marine applications
- Shuttles
- Other heavy duty vehicles

SPECIFICATIONS

600 Vdc, 30 seconds or more, 45°C

	MOTOR + INVERTER	PHASES	PEAK POWER (kW)	CONTINUOUS POWER (kW)	PEAK TORQUE (Nm)	CONTINUOUS TORQUE (Nm)	MAX OPERATING SPEED (RPM)
	SUMO MD HV1500-3P	3	162	100	1590	680	3250
	SUMO MD HV1800-3P	3	170	100	1775	680	3250
	SUMO MD HV2200-3P	3	215	145	2430	1275	2700
SUMO MD	SUMO MD MV2500-6P	6	230 ¹	115	2500	1140	3000
	SUMO MD HV3000-6P	6	235	145	3100	1055	3000
	SUMO MD HV2400-6P	6	240	120	2300	605	3500
	SUMO MD HV2100-6P	6	250	130	2150	685	3500
	SUMO MD HV2200-6P	6	255	190	2355	990	3700
	SUMO MD HV2600-6P	6	265	155	2760	970	3500
	MOTOR + INVERTER	PHASES	PEAK POWER (kW)	CONTINUOUS POWER (kW)	PEAK TORQUE (Nm)	CONTINUOUS TORQUE (Nm)	MAX OPERATING SPEED (RPM)
SUMO HD	SUMO HD HV2700-9P	9	250	195	2700	2060	3375
	SUMO HD HV3400-9P	9	250	195	3400	2060	2450

¹350 Vdc, 30 seconds, 45°C

Specifications are subject to change

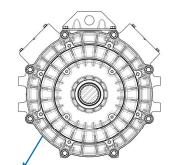
Dana TM4[®] SUMO



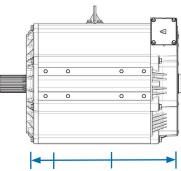
WEIGHT AND DIMENSIONS

SYSTEM	PART	WEIGHT (kg)	LENGTH (mm)
SUMO HD-9P	LSM280 motor	340	505
	CO300 inverter	36	801
SUMO MD-6P	LSM200 motor	212	478
	LSM140 motor	180	419
	CO200 inverter	26	670
SUMO MD-3P	LSM110 motor	180	411
	CO150 inverter	11	416

Motors/generators



SUMO MD: Ø 452 mm SUMO HD: Ø 572 mm SUMO HP: Ø 500 mm



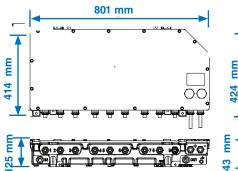
SUMO HD SUMO MD SUMO HP 505 mm 478 mm 200 mm

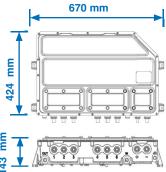
STANDARDS

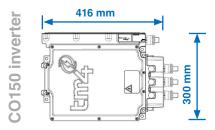
Automotive components	AEC-Q100 AEC-Q101 ACE-Q200
Electromagnetic com- patibility EMC	Main automotive international standards
System protection	IP6K5 (IP69K optional)
Toxic materials and flammability	ROHS, ELV, UL94-VO

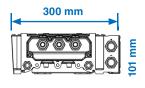
CO300 inverter

CO200 inverter









Dana TM4[®] CO150



INVERTER FEATURES

HARDWARE FEATURES

- 3-phase motor controller/inverter
- High power and current densities
- Uses Reflex[™] gate driver technology
- Four-quadrant operation
- Multiple resolver/encoder compatibility
- Multiple terminal options
- High efficiency
- Variable switching frequency
- HV connectors with Hazardous Voltage Interlock Loop (HVIL) and keying for maintenance and operational safety

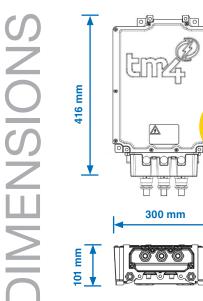
OTHER

• The CO150 is also offered as an auxiliary inverter

SPECIFICATIONS

Max electrical Max output Max blocked rotor Max electrical Performance INVERTER output power current current frequency voltage CO150 180 kW¹ 320-450 Vdc 615 Arms 650 Adc 1.25 kHz CO150-HV* 200 kW² 425 Arms 450 Adc 750 Hz 500-750 Vdc

Specifications are subject to change ¹450Vdc, 30 seconds, 65°C ²750Vdc, 30 seconds, 65°C *Versions up to 800V soon available



MULTI-PHASE OPTION

Dana TM4 also offers its CO200 6 phase and CO300 9 phase inverters as an alternative for high power electric & hybrid vehicle motor / generator control needs.

SOFTWARE FEATURES

and alarms

Sinusoidal motor current

Torque or speed control

Communication fault detection

CAN 2.0b communication interface

Advanced control algorithm for optimal

power module usage and efficiency

advanced diagnostic software suite

Compatible with Dana TM4's ODIN

Temperature sensing for system derating



Dana TM4[®] CO150-HVF



INVERTER FEATURES

HARDWARE FEATURES

- High power and current densities
- Uses Reflex[™] gate driver technology
- Configurable voltage and frequency 3-phase output
- High efficiency (97.5%)
- Uses proven CO150 motor controller platform
- CAN communication

SOFTWARE FEATURES

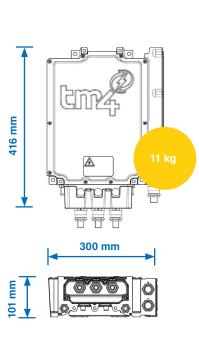
- Temperature sensing for system protection
- Advanced diagnostic capabilities (Dana TM4 ODIN)
- Switching fault detection
- Client configurable parameters
 - AC V/f ratio
 - AC current limit
 - DC voltage limits
 - Load parameters
- Dynamic control over CAN
 - Soft start/stop
 - AC frequency (open loop speed control of AC motors)
 - Field rotation direction

SPECIFICATIONS

INVERTER	Max electrical output power	Max output current	Operating battery voltage	Output frequency	Auxiliary supply voltage (nominal)	Max switching frequency
CO150-HVF	200kVA	350 Arms	300-750 Vdc	0-500 Hz	12-24 Vdc	16 KHZ

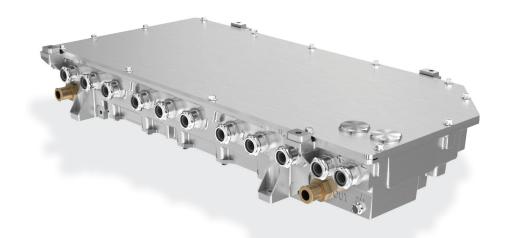
Specifications are subject to change

DIMENSIONS



Dana TM4[®] CO300 Inverter





Inverter Features

- 9-phase motor controller/inverter
- High power and current density
- Uses Dana TM4[°] REFLEX[™] gate driver technology
- Multiple resolver/encoder compatibility
- Operating voltage: 500-750 VDC
- Four-quadrant operation
- High efficiency
- Variable switching frequency
- Compatible with brushless resolvers (Tamagawa, LTN, and others)

Software Features

- Sinusoidal motor current
- Temperature sensing for system derating and alarms
- Compatible with Dana TM4^{*}'s ODIN advanced diagnostic software suite
- Communication fault detection
- CAN 2.0b communication interface
- Torque or speed control
- Advanced control algorithm for optimal power module usage and efficiency

Dana TM4[®] BCI20



SPECIFICATIONS

Charger mode

Characteristics	450 VDC	800 VDC*	
Charging control modes	Power DC Voltage DC Current AC Current		
AC input			
Operational voltage range	96-264 V _{AC}		
Max current	80 A _{RMS}		
Efficiency	>92%		
Power Factor	>98%		
DC output	ı		
Output power	15 kW @ 208 V _{AC} 18 kW @240 V _{AC}		
Operational voltage range	200-450 V _{DC} 400-850 V _{DC}		
Protection	Over & Undervoltage shutdown Overcurrent protection Thermal derating		

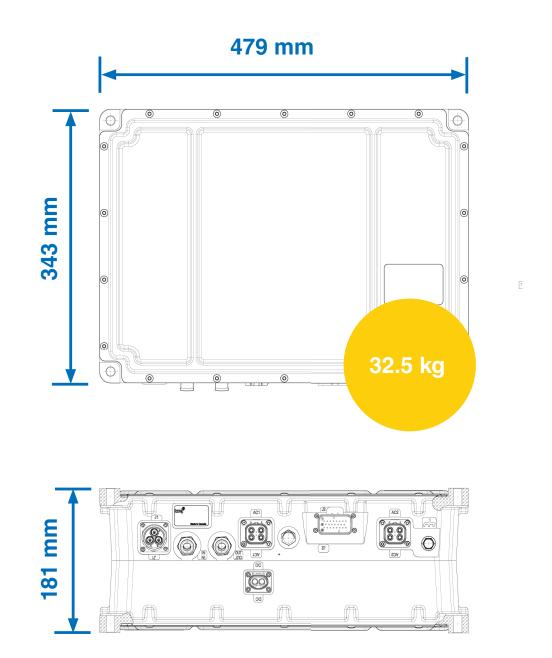
Inverter mode

Characteristics	450 VDC	800 VDC*		
Output control mode	V/f			
AC output				
Line-line voltage (3 phases)	10 to 240	V _{RMS}		
Number of outputs	2 (independent)			
Power	9 kVA per output			
Frequency	1 to 500 Hz			
Maximum current	27 A _{RMS}			
Efficiency	>90%	6		
DC input				
Operational voltage range	200-450 V _{DC} 400-850 V _D			
Protection	Over & Undervoltage shutdown Overcurrent protection Thermal derating			

Standards		Environmental & cooling features		
Standards	FCC part 15, CISPR25, ISO11452-4, ISO7637-2/-3, ISO16750-2, IEC 61000-6-1, ISO 10605, IEC 61851-21, IEC61851-1, SAE 61861-1	Coolant temperature Ambient temperature Storage temperature	-40°C to 85°C	
EVSE compatibility	SAE J1772	Cooling system	40% water / 60% glycol	
	AC to chassis: 1500 V _{ac}	Ingress protection	IP67	
Insulation	DC to chassis: 2600 Vac	Shock & vibration standards	GMW3172	

*preliminary (available Q2 2018) Specifications are subject to change





Service and Support



Online Support

Dana Support 24 Hours a Day at dana.com/cv

Our website is your "virtual" Dana support vehicle. Whether you are a truck maker, dealer, distributor, owner or driver, you can find instant answers when you need them most.

On dana.com/cv you can quickly and conveniently find:

- The latest service updates
- The Dana literature library
- Approved Dana lubricants
- Warranty information

Information at Your Fingertips

Bookmark dana.com/cv to your web browser today. This will help you quickly access our comprehensive website containing valuable service material whenever you need it.

You can also sign up for the free Dana e-newsletter.

You'll receive automatic Dana drivetrain updates to keep you in the know with money-saving and money-making news.

Training

Our expert and onsite drivetrain consultants are the most experienced in the business. We're here to help you with any of your drivetrain needs.

Aftermarket

Our support team helps keep your vehicles running like new with aftermarket support. We can offer a wide range of solutions to fit your needs, from genuine to value-added replacement parts.

Specs and More

From detailed product information to unparalleled customer support, dana.com/cv has everything you need for your business.



EXPERT SUPPORT

- Dedicated call centerDedicated applications and
- engineering contacts - Localized inventory for
- truck down support
- Training resources
- Detailed product analysis



24-HOUR AVAILABILITY

- Online access to technical and product literature
- Electronic application approval requests
- Anytime access to digital product tutorials



WARRANTY SUPPORT

- Strong coverage
- Equitable repair times
- Extended protection plan service
- Dana real-time warranty process



TECHNOLOGY LEADERS

- Direct access to a world leader in drivetrain technology
- Award-winning technologies
- Next generation support tools

Service and Support

Warranty Requirements

Warranty

From the instant you develop drivetrain specifications, the Dana team provides easy-to-understand warranty coverage based on the vehicle's intended use, which means fairer and faster warranty administration.

Matching Coverage to Use

Dana plans set the standard for the most comprehensive drivetrain warranty coverage in the trucking industry. The Dana Warranty Manual gives a comprehensive look at what drives Dana Warranty Coverage for the U.S. and Canada. By matching the vehicle type to the job to be performed, the Dana Warranty Manual accurately and fairly aligns warranty coverage.

Warranty Claim Procedures and Guidelines

Filing a warranty claim can be a confusing process that oftentimes leads to reduced or rejected claims if some or all of the requirements are not met. To receive your maximum reimbursement in a timely manner, be sure to read through the Claim Procedures section of the Warranty Manual before you begin the warranty claim process.

Dana Real-Time Warranty

The Dana Real-Time Warranty System saves time for more than 800 dealers in the U.S. and Canada with over-the-phone warranty claim approval and online claim status tracking. warranty.dana.com

Dana Support System

The Dana Call Center plays a major role in the support of Dana products. The Call Center is made up of two different teams: the General Tech Team and the Real-Time Warranty Team.

You can reach a Call Center Representative from anywhere in North America by dialing 1-877-777-5360.

Extended Protection Plans

Expanded Lineup of Extended Protection Plan Offerings from Dana

Keeping your truck on the road is critical to your livelihood. Dana Extended Protection Plans give you peace of mind knowing that, despite increasing parts and labor costs, or how severe the work conditions are, you can repair your truck to its original standard of quality.

Dana offers Extended Protection Plans for axles and 100% of parts and labor on all warrantable failures. For a relatively modest investment, you can rest easy knowing that Dana is there to support you throughout the life of your truck. You choose the protection that meets your needs.

Packages

Full coverage is provided for all $\ensuremath{\mathsf{Spicer}}\xspace^\circ$ heavy- and medium-duty drive axles.

EPP - Steer Axles (PDF)

EPP - Drive Axles (PDF)

All Vocations – Extended Protection Plans cover all drivetrain components, regardless of the severity of use in your industry, including logging and mining vehicles.

Single Year Coverage Available – Dana Extended Protection Plans may be purchased for as little as a single year, so you do not have to purchase coverage for longer than you expect to own your vehicle.

Warranty Coverage for U.S. and Canada Only

Please contact your Dana Representative for additional information at 1-877-777-5360.

Benefits

Full Warranty Protection

Full parts and labor on warrantable failures.

Service Available at All OEM Dealer Facilities

With our Extended Protection Plans, you are never far from parts and service, with over 3,500 dealers in the U.S. and Canada.

Genuine Parts

All replacement parts will be genuine Dana parts, so you know your repaired vehicle will have the same outstanding quality it had when it was first purchased.

Simple Payment Options

You can purchase a Dana Extended Protection Plan by rolling it into the financing of your new vehicle, or simply fill out the online registration form and pay by check. Peace of mind has never been easier to obtain.

Protection from Cost Inflation

Your Extended Protection Plan covers all repairs to your vehicle's drivetrain, regardless of increases in parts or labor that are certain to occur over time. One simple payment now can save you substantial repair charges in the future.

Enhanced Resale Value

Repairing your vehicle with genuine Dana parts increases its resale value. Plus, your extended warranty coverage is transferable, further enhancing your resale value.



SPICER[®] Drivetrain Systems Axles Driveshafts Transmissions

VICTOR REINZ

Gaskets and Seals Cylinder-Head Cover Modules Thermal-Acoustical Protective Shielding

Sealing Products

LONG

Thermal Products Transmission Oil Coolers Engine Oil Coolers Battery Coolers



e-Powertrain System Software and Controls







About Dana Incorporated

Dana is a world leader in highly engineered solutions for improving the efficiency, performance, and sustainability of powered vehicles and machinery. Dana supports the passenger vehicle, commercial truck, off-highway, and industrial markets as well as industrial and stationary equipment applications. Founded in 1904, Dana employs thousands of people on six continents who are committed to delivering long-term value to customers.

About Dana Commercial Vehicle Systems

Dana serves commercial-vehicle customers worldwide with over 40 facilities and five technical centers in 11 countries that design, market, and manufacture complete systems for medium and heavy-duty trucks.

We continuously illustrate our commitment to the commercial-vehicle industry by introducing new products with enhanced, award-winning technologies, including Spicer®axles and driveshafts; Victor Reinz[®] sealing systems; Long[®] thermal-management products; and Spicer[®] Electrified[™] e-Powertrain products.

We back our offerings with world-class after-sales support and genuine service parts manufactured to the same high standards as original-equipment products to maximize the return on investment for your commercial vehicle.

For specing or service assistance, call 1-877-777-5360 or visit our website at dana.com/cv

Dana Commercial Vehicle Driveline Technologies 3939 Technology Drive Maumee, Ohio, USA 43537 dana.com/cv





Application Policy

Capacity ratings, features, and specifications vary depending upon the model and type of service. Application approvals must be obtained from Dana; contact your representative for application approval We reserve the right to change or modify our product specifications, configurations, or dimensions at any time without notice.